

DEEZEE®

The Quality Truck Accessory People



**AVAILABLE
CAPACITY
REPORT**

COMPANY PROFILE

Dee Zee is an automotive accessory manufacturer, specializing in aluminum and steel metal fabrication, coatings, and assembly, supplying the aftermarket industry since 1977 and the OEM industry since 1991. You may recognize our branded product on the road, likely on a toolbox in the bed of a pickup, but most of our product is unbranded or branded with a customer logo: running boards, roof racks, toolboxes, bed accessories, utility steps, transfer tanks, tonneau covers, skid plates, truck bed rack systems, etc. We are located in Des Moines, Iowa with 4 campuses totaling 1,000,000 ft², privately owned, vertically integrated, with 1,000+ full-time employees.

We are currently looking to fill some available capacity with non-automotive customers. After reviewing Dee Zee's available capacity on the following slides, please contact us with any potential opportunities to help your business.



FABRICATING

AVAILABLE CAPACITY

- **CNC Milling**

- 24 - Mazak VTC-800 (5-Axis). Max part size: 118"x31"x28"
- 4 - Mazak VC-EZ20 (3-Axis). Max part size: 41"x25"x20"

- **Stamping**

- 7 - ≤100 Ton Presses. Bed size up to: 48"x32"x18"
- 4 - 300-500 Ton Presses. Bed size up to: 144"x60"x32"
- 3 - 600 Ton Presses. Bed size up to: 216"x72"x42"

- **Tube Bending**

- 1 - Eaton Leonard VB90 Elec CNC Tube Bender. Max tube size: 3.5"Dx156"

- **3D Laser Cutting**

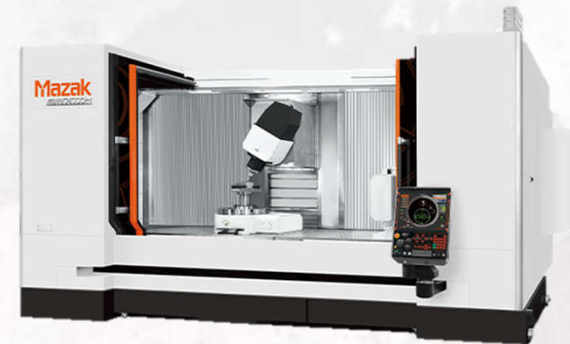
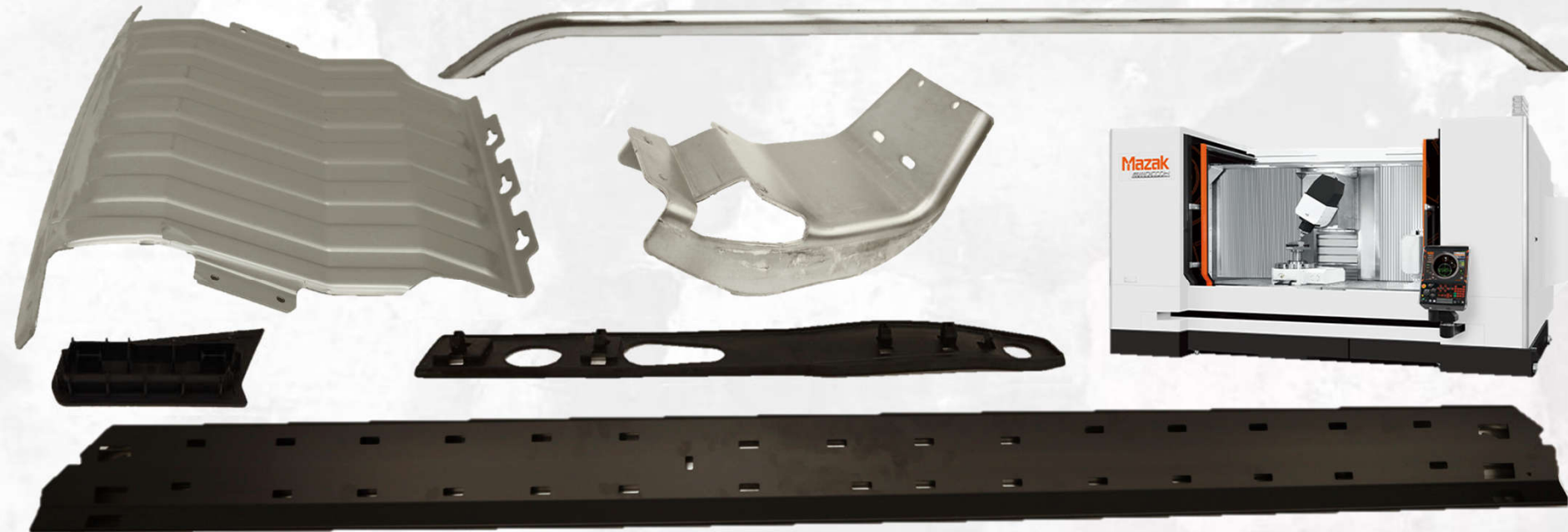
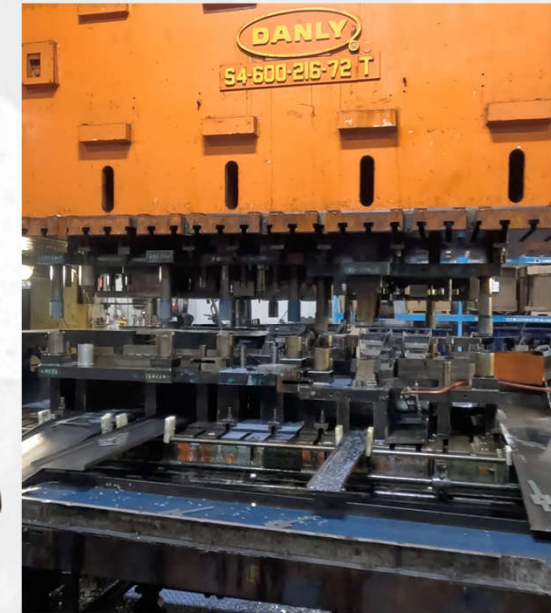
- 5 - Custom Kuka Laser Cut Cells. Max part size: 109"x10"x4"

- **Injection Molding**

- 3 - 40-110 Ton Presses. Max part size: 18"x16"x10"

- **Stretch Bending**

- 5 - Custom Stretch Bend Cells. Max part size: 78"x4"x4"



COATING

AVAILABLE CAPACITY

- **Powder Coating**

- 4 - Automated Powder Coat Lines. Max part size: 110"x63"x32"
- 1 - Automated Vertical Powder Coat Line. Max part size: 192"x6"x6"

- **Rough Coating**

- 4 - Automated Rough Coat Booths. Max part size: 89"x20"x8"

- **Conversion Coating**

- 1 - Automated Conversion Coat Line. Max part size: 84"x80"x16"

- **Buffing**

- 8 - Automated Buff Cells. Max part size: 104"x36"x20"



Extruded

Stretch Bent
& Milled

Buffed

Anodized



Texture Black
Powder Coat



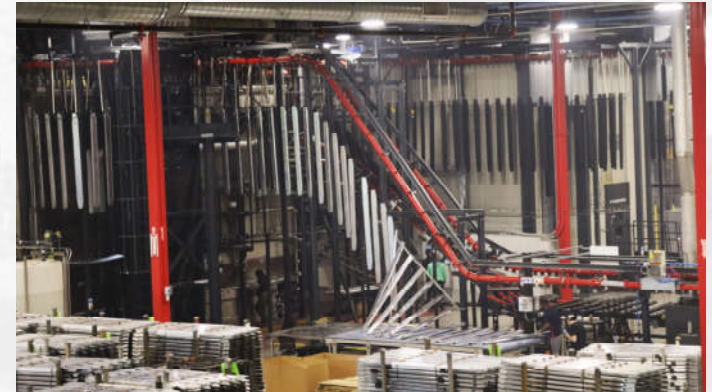
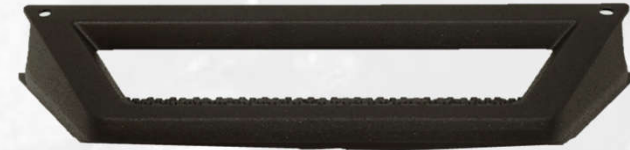
Gloss Silver
Powder Coat



High Gloss Black
Powder Coat



Black Rough
Coat Polyurea



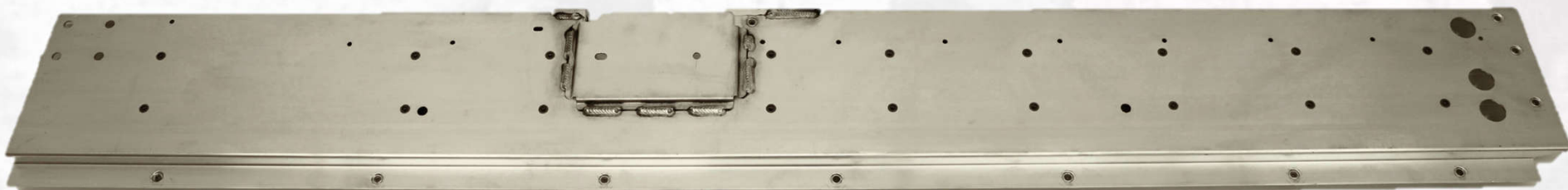
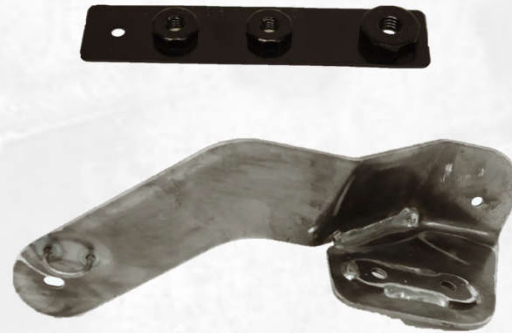
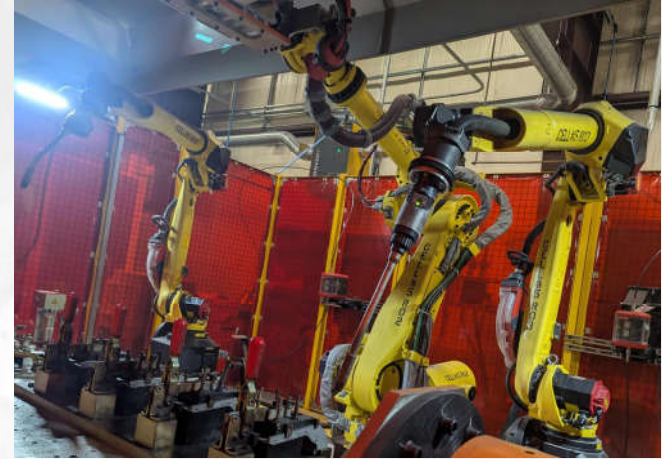
ASSEMBLING AVAILABLE CAPACITY

- **Welding**

- 6 - Automated Robotic Aluminum and Steel Mig and Spot Weld Cells.
Max part size: 100"x19"x16"

- **Rivnut and Clinch Nut Assembling**

- 2 - Custom Automated Rivnut and Clinch Nut Assembly Cells.
Max part size: 81"x12"x6"



CONTACT US

Thank you for your time!

Please contact Dee Zee with any questions, for additional information, or to request a quote:

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